Raw material specification

Organic Wheat Flour T65 DE-ÖKO-006 Frießinger Mühle GmbH Brühlstr. 13 74206 Bad Wimpfen Tel.: ++49 (0) 70 63-97 97 0



site 1 **of** 3 12.07.2019 Revision: 1.1

1. Name of product

Organic wheat flour type 65

2. Product description

Flour with origin of organic soft wheat and ash content of max. 0.75 mg/100 g. Practical free of foreign parts, vermin or other impurities.

- a) Appearance: ivory-colored, powdery, homogeneous wheat flour
- b) Odour: typical to wheat, without foreign smell, not musty
- c) Taste: to wheat, neutral, without foreign taste
- d) Consistency: powdery

3. Origin

European Union

4. Ingredients Organic **Wheat flour type 65**

5. Legal Requests

The product is produced considering the regulations of the German food law (LFGB), the HACCP-concept and all relevant EC legislations and directives in the latest issue. The product complies with the requirements of the EC legislation for food hygiene (EC/852/2004).

6. Storage and shelf-life

- Storage conditions: cool and dry place (< 18°C, < 60% r.H.)
- Minimum shelf-life under mentioned conditions 12 months
- Remaining shelf-life at delivery date under mentioned conditions 10 months

7. Packaging

1 kg, 25kg, bigbag

Packaging materials in primal or direct contact with the raw material are defined verifiable as suitable for food. Corresponding declarations from our suppliers are existent. Labelling depends on the trading unit.

Raw material specification

Organic Wheat Flour T65 DE-ÖKO-006 Frießinger Mühle GmbH Brühlstr. 13 74206 Bad Wimpfen Tel.: ++49 (0) 70 63-97 97 0



site 2 of 3 12.07.2019 Revision: 1.1

8. Product characteristics

a) Microbiological standards

Kriterium	Reference Value	Warning Value	Unit
Total aerobic plate count	1 000 000	-	CFU/g
Moulds	10 000	-	CFU/g
Escherichia coli	10	100	CFU/g
Coagulase positive staphylococci	100	1 000	CFU/g
Sulfite reducing clostridia	100	1 000	CFU/g
Bacillus cereus	100	1 000	CFU/g
Salmonella	-	neg.	25 g

b) Product characteristics*

Parameter	Value	Unit	Determined by method
Ash-content	0.62-0.75	%	Ashing process at 900 °C
Moisture	< 15.0	%	Drying process at 130 °C, 2 h
Gluten	> 22.0	%	ICC-Standard
Proteins	10.5-12.5	%	Near-infrared
Falling number	> 180	S	ICC-Standard

c) Nutritional values*

	per 100 g product
Calorific value (kcal/kJ)	342 / 1448
Fat (g)	1.5
saturated fatty acids thereof (g)	0.2
Carbohydrates (g)	69
sugars thereof (g)	0.4
Diatery fibres (g)	4.1
Protein (g)	11.0
Salt (g)	< 0.01

* Please note that there could be variations because these are primary agricultural products

9. Contaminations and GMO

Legal or in directives defined maximum levels (e.g. pesticides, mycotoxins, heavy metals) not be exceeded. The product is further free from genetically modified organisms in accordance to the Regulation EC/1829/2003 and EG/1830/2003 of the European parliament.

Raw material specification

Organic Wheat Flour T65 DE-ÖKO-006 Frießinger Mühle GmbH Brühlstr. 13 74206 Bad Wimpfen Tel.: ++49 (0) 70 63-97 97 0



site 3 of 3 12.07.2019 Revision: 1.1

10. Allergenic labelling

Potentional allergens: Use of ingredients that are potentially allergenic according to EU-Classification	product contains		cross- contamination possible		
	yes	no	yes	no	if yes, name of ingredient
cereals containing gluten and – products			\boxtimes		Wheat
crusteans and products of		\boxtimes		\boxtimes	
egg and products of		\boxtimes		\boxtimes	
fish and products of		\boxtimes		\boxtimes	
peanuts and products of		\boxtimes		\boxtimes	
all other nuts and products of		\boxtimes		\boxtimes	
soya and products of		\boxtimes		\boxtimes	
milk and products of (incl. lactose)		\boxtimes		\boxtimes	
celery and products of		\boxtimes		\boxtimes	
mustard and products of		\boxtimes		\boxtimes	
sesame seeds and products of		\boxtimes		\boxtimes	
sulphur dioxide and sulfites (> 10 mg/kg or ml/l)		\boxtimes		\boxtimes	
lupine and products of		\boxtimes		\boxtimes	
molluscs and products of		\boxtimes		\boxtimes	

Due to the complex flow of goods (cultivation, harvest, storage, transport routes), traces of soy cannot be completely excluded.

Flour is not ready to eat and must be thoroughly cooked before eating.

Frießinger Muehle GmbH

Quality Assurance